



天娇  
TIANJIAO

QUANZHOU TIANJIAO  
LADY & BABY'S HYGIENE SUPPLY CO., LTD.



Leading Supplier for Hygiene Products

**OEM/ODM**  
services available



Adult Diaper



Baby Diaper



Nursing Pad



Sanitary Napkin



Wet Wipes



Pet Diaper



[www.wemake-diapers.com](http://www.wemake-diapers.com)



[vincewu@baby-yard.com.cn](mailto:vincewu@baby-yard.com.cn)



Quanzhou  
Fujian China



1st Production Base (Quanzhou)



2nd Production



天娇  
TIANJIAO

## Company Profile

Quanzhou Tianjiao Lady & Baby's HygieneSupply Co., Ltd. was established in 2005, specialized in providing OEM/ODM solutions for disposable adult diapers and pants, baby diapers, baby pants, napkins, tampons, underpads, wet wipes, puppy diapers, etc. The company now has over 2500 employees, 55 production lines, 125 acres modern standard factory building, 400,000 sqm production base. Last but not least, we have clients over 85 countries making over 554 different brands around the world.



n Base (Quanzhou)



3rd Production Base (Hubei)

# Since 2005

We have 20 years of OEM experience



**2,500**  
Employees



**7 billion pieces+**  
Annual production  
capacity



**55**  
Production lines



**125+**  
Acres modern standard  
factory building

# Company History

**2005**

Tianjiao was established, entering the hygiene products industry with its first production line.

**2014**

A new production base was completed, boosting capacity. The e-commerce department was founded, and the "Home baby" brand ranked among the top five domestic diaper brands.

**2017**

A million-level R&D lab was built, focusing on mid-to-high-end products. A 30,000 sqm modern workshop and 21 production lines were put into operation.

**2020**

Expansion into adult and pet diaper products, with production lines reaching 800 pieces/minute and an annual capacity of 2 billion pieces.

# 2023

The 5G smart production base achieved initial success. The Xiaogan base (210 acres) began construction, featuring 8 modern factories (100,000+ sqm) and 12 intelligent production lines. Total capacity reached 5 billion pieces.

# 2022

Implementation of lean production management, 5G digital parks, robotic arms, and AI applications, marking the start of full digital transformation. Annual capacity exceeded 4 billion pieces.

# 2024

Total production lines expanded to 50. The 5G smart base accelerated, with full mechanization upgrades using robotic arms and AGV logistics systems. The Xiaogan facility commenced operations, further boosting capacity.





55 Fully Digitized  
Hi-speed  
Production Lines

## What makes Tianjiao differ

**100,000  
LEVEL**

A static 100,000-level clean workshop and a complete ERP system for production management process.

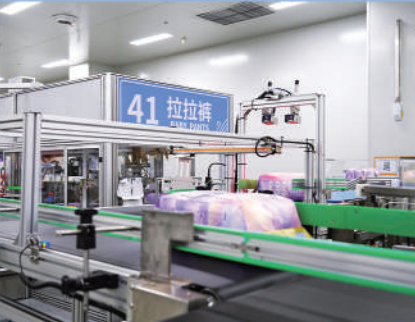
**6S**

Implement 6S lean production management to achieve high-quality and high-efficiency production.

**5G**

5G-enabled digital upgrade transparent, paperless and visualized production mode.

Automatic  
stacking  
Arms



Intelligent  
AGV  
Trolleys

## rent from other suppliers

24H

24-hour 5G-enabled visual quality inspection, end-to-end monitoring of product safety and health

98%

The productivity of workshop automation exceeds 97%, and the finished product rate exceeds 98%

AGV

Operate the AGV intelligent logistics system to greatly improve the efficiency of order production and operation.




**天娇**  
 TIANJIAO  
**研发中心**  
 R&D Center  
 深耕科研沃土·共筑未来卫品  
Fostering Scientific Research and Working Together Inhibit Future Outstanding Sanitary Products



**Tianjiao R & D Center is equipped with :**

- Complete and advanced professional testing instruments.
- Advanced temperature and humidity control systems.
- An Independent microbe testing laboratory.
- A continuously improved testing standards system.
- A robust quality control system and training programs.
- Comprehensive product and material standards.
- A system for digital entry of testing data to facilitate quality tracing and statistical analysis.





## A strong and professional R&D team



**Professor  
Randy W. Schekman**

Winner of the 2013  
Nobel Prize in  
Physiology  
or Medicine

Scientific influence: the efficient delivery system of bioactive components provides scientific support for functional care products to enhance the activity of extracts, upgrade antibacterial and barrier technologies, degradable materials and innovative research and development of environmental protection.



**Professor  
Craig C. Mello**

Winner of the 2006  
Nobel Prize in  
Physiology or  
Medicine

Scientific influence: RNAi technology is widely used in maternal and infant health, providing potential scientific support for the research and development of antibacterial and anti-allergic materials for diapers/sanitary products.



Our professional R&D team utilizes advanced testing equipment to conduct specialized inspections from raw material analysis to final product quality control, ensuring every single product meets the highest standards for our consumers.



# Raw Material Partners



**Hyosung**

**Korea**

Spandex Yarn raw material supplier



**Weyerhaeuser**

**America**

Wood Fluff Pulp raw material supplier



**3M**

**America**

Velcro raw material supplier



**SUMITOMO**

**Japan**

Polymer raw material supplier



**SANDIA Polymer**

**Japan**

Polymer raw material supplier



**Lycra**

**America**

Spandex Yarn raw material supplier



**Henkel**

**Germany**

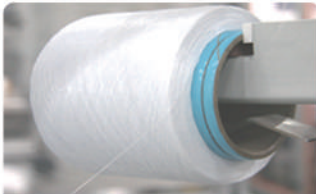
Spandex Yarn & Glue raw material supplier



**H.B.Fuller**

**America**

Hot melt glue material supplier



Korea Hyosung Spandex Yarn



Sumitomo and Sandia polymer core



Hot air bump punching surface layer



Henkel hot melt adhesive



Soft skin-friendly non-woven fabric



Pull Up Pants Coloring Book Sticker



Dense breathable backing film



3M Velcro

# Product Description



## Three main categories

### Adult Care Products

adult diapers  
adult pull-up pants  
adult underpads



### Baby Care Products

baby diapers  
baby training pants  
baby underpads



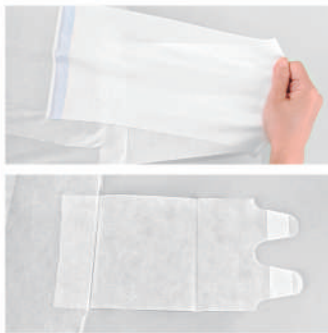
### Feminine Hygiene Products

Tampons  
Napkins  
Menstrual pants





## Adult Tape-on Diaper



- Open-up type
- Heavy absorption
- Double layers of absorbent core
- 3D Anti-leaking guards

Size	S	M	L	XL	2XL	3XL
T-shape L*W mm	-	-	900*650	1000*650	1020*750	1100*750
I-shape L*W mm	750*650	800*650	900*750	1000*800	1020*840	-



## Adult Pull-up Pants



- Easy to wear
- Extra soft material
- 3D Anti-leaking guards
- Full-rise waist panel

Size	S	M	L	XL	2XL	3XL
Adult Pull-up Pants L*W mm	760*550	760*600	800*710	860*830	880*850	930*960
Adult pull-up pants with tapes L*W mm	760*550	760*600	800*710	800*750	-	-

# Baby Diapers



NB size diaper is designed with belly-cut and elastic waist band, to make sure the little babies have the most comfort fit on the diapers.



The absorption core can be either pulp type or SAP sheet style. The top sheet and back sheet can be perforated, then the diaper is breathable and comfortable in the same time.

Size	NB	S	M	L	XL	2XL	3XL
Baby Diaper L*W mm	370*260	390*280	445*320	485*320/340	525*320/340	565*340	580*360

# Baby Diapers(T-shape)



T-shape baby diapers feature an elastic wrap-around waistband for a snug, comfortable fit without any discomfort.



A highly elastic, close-fitting waistband design enhances softness, letting babies move and stretch freely.

Size	NB	S	M	L	XL	2XL
T-shape L*W mm	370*210	390*210	445*210	485*220	525*220	565*220

# Baby Pants



## Glueless Waist Pants

It deeply integrates 3D accordion pleats with ergonomics for adaptive adjustment.



## Fine Denier Waist Pants

The waistband's denier count and appearance are customizable, delivering a silky, luxurious, and soft texture.



## Bubble Waist Pants

The outer bubble layer forms an air cushion, creating a cloud-like wrapping sensation.



High breathability reduces stuffiness and discomfort, while balancing breathability with leakproof performance.

Anti-leaking pocket on back side

Skirt pants, Prince pants

Size	NB	S	M	L	XL	2XL
Baby Pants L*W mm	420*370	440*370	490*390	490*390	530*390	540*390
Size	3XL	4XL	5XL	6XL	7XL	8XL
Baby Pants L*W mm	560*410	580*430	600*450	600*470	620*500	620*550



## Underpads and Adult Nappy



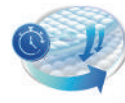
### Rapid Liquid Lock System

SAP + imported wood pulp ensure instant absorption and superior water-locking ability.



### Skin-Safe Design

Chlorine-free, hypoallergenic materials prevent skin irritation and rashes, perfect for sensitive skin.



### Quick-Dry Surface

Breathable surface layer helps maintain skin health while achieving rapid absorption and keeping skin dry.

Size	S	M	L	XL	2XL
Underpads L*W mm	450*330	600*450	600*600	600*900	600*1200



### The size can be customized

T-shape L*W mm	550*320	670*350	-	-
Figure-eight design L*W mm	630*220	670*380	-	-
Straight shape L*W mm	500*210	580*210	680*280	780*280
Maternity pads L*W mm	390*160	-	-	-

# Menstrual Panty



Menstrual Panty (Both tape-on and regular type available)

Size	M	L	XL	2XL	3XL
Menstrual pants L*W mm	620*580	660*580	660*610	660*650	660*680



## Napkins



Panty liner



Mini pads



Day use



Night use



Extra long night use



Suspended core



Supports customization of various surface layers, core sheet treatments, suspended cores, anti-leakage sides, and multiple sizes to meet women's menstrual care needs, with the core layer featuring excellent absorbency and dryness.

Size	Pads	Mini pads	Daily use	Night use	Extended night use	Extra long night use
Quick pack L*W mm	160*70	185*130	245*160	280*160 300*160	350*160	415*160
Suspension core L*W mm	-	-	245*160	290*160	360*160	-

## Tampons



Supports multi-traffic customization, and the product is smooth, easy to push, and absorbent without deformation.

The product is pure and safe, with support for customized packaging and diverse appearance designs.

Product category	Low traffic	Ordinary flow rate	High traffic volume	Super large flow
Product specification	L	R	S	S+
Flow description	<6g	6-9g	9-12g	12-15g



# Tissue/Wipe

We can provide customers with numerous possibilities in terms of technology, raw material proportion, and product specifications according to the brand's market demand.



Tissue paper



Wet toilet paper



每包  
80抽  
家庭装



Soft tissue paper



Wet wipe



Cotton soft towel



Wet paper Wet toilet paper	Length(mm)	Width(mm)	Folding style	Tissue quantity (per pack)
Small bag	100-200	100-200	Z-fold + half-fold	5-30
Large bag	100-200	160-220	Z-fold	40-100

Cotton soft towel	Length(mm)	Width(mm)	Folding style	Tissue quantity (per pack)
Extraction type	100-220	200	Half-fold	30-100
Extraction type	180-220	180-220	Quarter-fold	8-30
Roll-type	180-260	180-260	Half-fold	400-200

Item	Length(mm)	Width(mm)	Ply count	Folding style	Tissue quantity (per pack)
Tissue paper	100-200	180	2-5	Half-fold	80-200
Soft tissue paper	100-200	180	3-4	Half-fold	30-150



# Packages

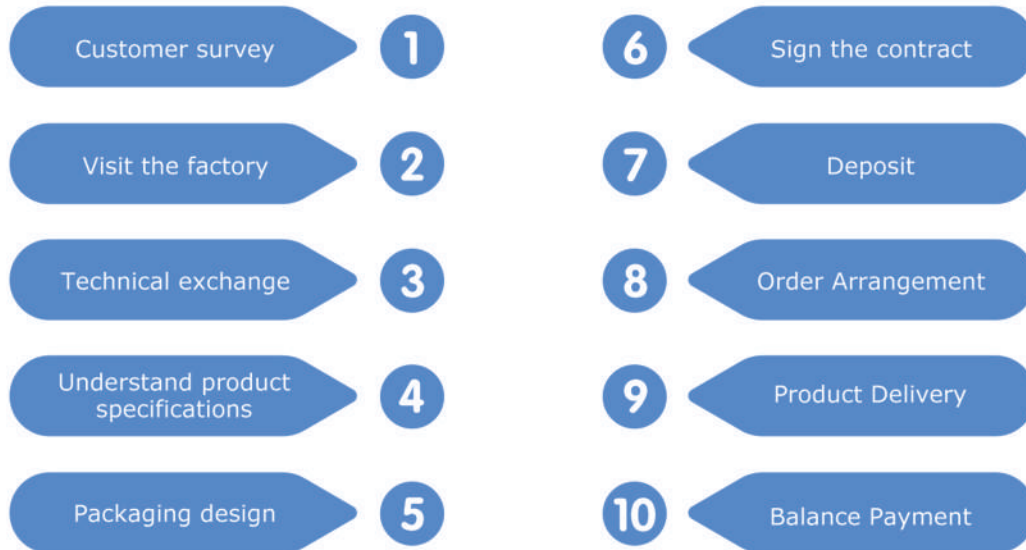
## Bottom Gusset Bags



## Side Gusset Bags



# Product Customization



**85**  
Countries Served



**554**  
Successful Brands



Let's Build Yours Next



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